

## COM-1 Series

Crossover Manifold Regulator System



The COM-1 Series crossover manifold system consists of two PR-1-type stainless steel regulators (PR-2-type brass, optional) mounted on a panel-mounting-type bracket shown with optional gauges. The primary regulator, supplied with a tamper-proof nut, is set at an outlet operating pressure at least 15 psig higher than the secondary regulator (supplied with a standard adjusting knob). As the primary supply source depletes and the operating outlet pressure of the primary regulator falls below the preset operating pressure of the secondary regulator, the secondary regulator takes over. Once this occurs, the secondary regulator can be manually adjusted 1/8-turn clockwise, the secondary regulator is now the primary and the depleted supply source can be replaced.

### Features & Specifications

- Inlet pressure to 6000 psig
- Outlet pressures range: 0–10 psig, 0–25 psig, 0–50 psig, 0–100 psig, 0–250 psig, or 0–500 psig
- Changeover pressures: 15–250 psig
- Cv flow coefficients: 0.025, 0.06, 0.2, 0.5
- All connections: 1/4" FNPT
- 20 micron inlet filter
- 316L stainless steel construction; brass and Monel® optional
- Seat materials of Teflon®, PCTFE, Tefzel®, polyimide, PEEK™
- Bubble-tight shutoff
- 2" diameter gauges (optional)
- Operating temperatures –40° F to +500° F (–40° C to +260° C)
- Bracket mounted for easy installation

pressure regulators

### GO Regulator

405 Centura Court • PO Box 4866 (29305) • Spartanburg, SC 29303

Phone (864) 574-7966 Fax (864) 574-5608

www.goreg.com • sales@goreg.com

# COM-1 Series

## How to Order

Standard items in bold

### COM1 - 1 A 3 C 1

#### BODY MATERIAL

- 1** 316L stainless steel
- 2 Brass
- 4 Monel®

#### SEAT MATERIAL

- A** Tefzel®
- B CF Teflon®
- C Polyimide
- H PCTFE (formerly Kel-F® 81)
- I High density Teflon®
- Q PEEK™

#### GAUGES

- 1** Include gauges
- 2 Omit gauges
- 3 Customer-supplied

#### OUTPUT RANGE

- C** 0-10 psig
- D 0-25 psig
- E 0-50 psig
- G 0-100 psig
- I 0-250 psig
- J 0-500 psig

#### FLOW COEFFICIENT (Cv)

- 3** 0.06
- 5 0.2
- C 0.025
- H 0.5

For a full list of options, visit the selection matrix for this product on [www.gore.com](http://www.gore.com)

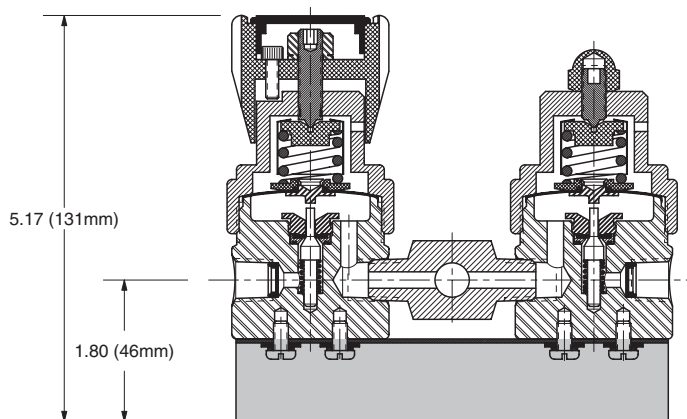
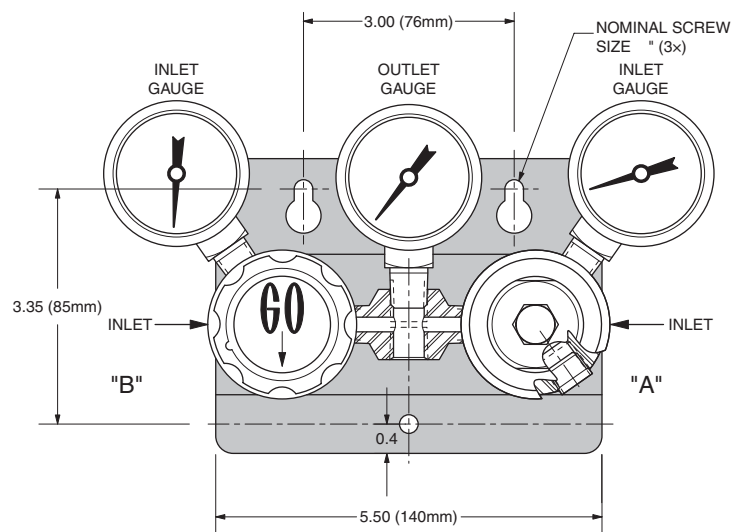
## Maximum Temperature & Operating Inlet Pressures

SEAT MATERIAL	MAXIMUM TEMPERATURE	MAXIMUM OPERATING INLET PRESSURE
Tefzel®	150° F (66° C)	@ 3600 psig (24.82 MPa)
High density Teflon®	150° F (66° C)	@ 3600 psig (24.82 MPa)
PCTFE (formerly Kel-F® 81)	175° F (80° C)	@ 6000 psig (41.37 MPa)
Polyimide	500° F (260° C)	@ 3600 psig (24.82 MPa)
Polyimide	175° F (80° C)	@ 6000 psig (41.37 MPa)
PEEK™	500° F (260° C)	@ 3600 psig (24.82 MPa)
PEEK™	175° F (80° C)	@ 6000 psig (41.37 MPa)

NOTE: The choices above represent an abbreviated list of the more commonly ordered options. For a complete listing of all available options, please see the Selection Wizard on the GO website at [www.gore.com](http://www.gore.com) or contact the factory.

## Outline & Mounting Dimensions

Weight = 5.2 lbs (2.36 kg)



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 Teflon® and Tefzel® are registered trademarks of the DuPont Company.  
 Kel-F® is a registered trademark of 3M Company.  
 PEEK™ is a trademark of Victrex PLC.